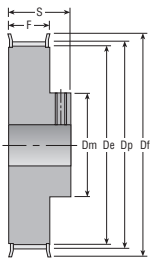
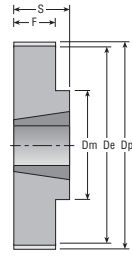


# 8M POLY CHAIN® GT®

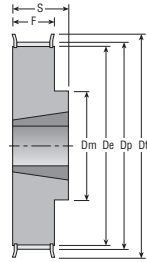
FÜR TAPER BUCHSEN



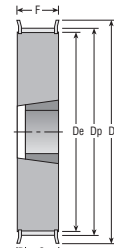
Figur 1F



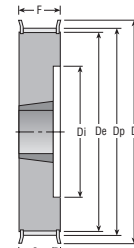
Figur 2



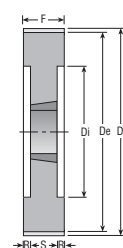
Figur 2F



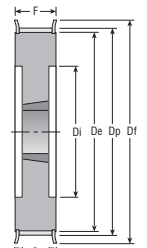
Figur 3F



Figur 5F



Figur 6

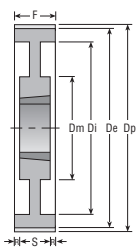


Figur 6F

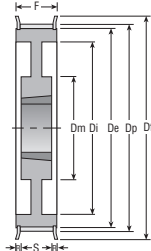
Z	Riemenbr.	Mat.	Fig.	Best. Nr.	Bush	Max. bohrung	Dp	De	Df	Dm	Di	F	S	R	Gewicht
22	12	ST	1F	8M22S12	PB12	28	56,02	54,42	62	43	-	20	30	-	0,42
	21	ST	1F	8M22S21	PB12	28*	56,02	54,42	62	43	-	30	40	-	0,57
25	12	GG	2F	8M25S12	1108	28	63,66	62,06	70	49	-	20	22	-	0,43
	21	GG	3F	8M25S21	1108	28	63,66	62,06	70	-	-	30	22	8	0,60
	36	ST	1F	8M25S36	PB12	32	63,66	62,06	70	49	-	45	55	-	1,02
28	12	GG	2F	8M28S12	1108	28	71,30	69,70	79	59	-	20	22	-	0,60
	21	ST	3F	8M28S21	1210	32	71,30	69,70	79	-	-	30	25	5	0,75
	36	ST	3F	8M28S36	1210	32	71,30	69,70	79	-	-	45	25	20	1,11
30	12	GG	2F	8M30S12	1210	32	76,39	74,79	86	66	-	20	25	-	0,67
	21	ST	3F	8M30S21	1210	32	76,39	74,79	86	-	-	30	25	5	0,83
	36	ST	3F	8M30S36	1610	42	76,39	74,79	86	-	-	45	25	20	1,22
	62	ST	1F	8M30S62	PB20	42	76,39	74,79	86	65	-	72	84	-	2,45
32	12	GG	2F	8M32S12	1610	42	81,49	79,89	90	66	-	20	25	-	0,77
	21	ST	3F	8M32S21	1610	42	81,49	79,89	90	-	-	30	25	5	0,97
	36	ST	3F	8M32S36	1610	42	81,89	79,89	90	-	-	45	25	20	1,45
	62	ST	1F	8M32S62	PB20	50*	81,49	79,89	90	69	-	72	84	-	2,82
34	12	GG	2F	8M34S12	1610	42	86,58	84,98	95	70	-	20	25	-	0,88
	21	GG	3F	8M34S21	1610	42	86,58	84,98	95	-	-	30	25	5	1,12
	36	GG	3F	8M34S36	1610	42	86,58	84,98	95	-	-	45	25	20	1,66
	62	ST	1F	8M34S62	PB20	55*	86,58	84,98	95	74	-	72	84	-	3,17
36	12	GG	2F	8M36S12	1610	42	91,67	90,07	98	78	-	20	25	-	1,02
	21	GG	3F	8M36S21	1610	42	91,67	90,07	98	-	-	30	25	5	1,29
	36	GG	3F	8M36S36	1610	42	91,67	90,07	98	-	-	45	25	20	1,90
	62	ST	1F	8M36S62	PB20	60*	91,67	90,07	98	77	-	72	84	-	3,52
38	12	GG	2F	8M38S12	1610	42	96,77	95,17	106	80	-	20	25	-	1,15
	21	GG	3F	8M38S21	1610	42	96,77	95,17	106	-	-	30	25	5	1,34
	36	GG	3F	8M38S36	1610	42	96,77	95,17	106	-	-	45	25	20	2,21
	62	ST	1F	8M38S62	PB20	60	96,77	95,17	106	84	-	72	84	-	3,91
40	12	GG	2F	8M40S12	1610	42	101,86	100,26	111	85	-	20	25	-	1,19
	21	GG	3F	8M40S21	1610	42	101,86	100,26	111	-	-	30	25	5	1,50
	36	ST	3F	8M40S36	2012	50	101,86	100,26	111	-	-	45	32	13	2,36
	62	GG	3F	8M40S62	2012	50	101,86	100,26	111	-	-	72	32	40	3,76
45	12	GG	2F	8M45S12	2012	50	114,59	112,99	119	92	-	20	32	-	1,76
	21	GG	2F	8M45S21	2012	50	114,59	112,99	119	92	-	30	32	-	2,03
	36	GG	3F	8M45S36	2012	50	114,59	112,99	119	-	-	45	32	13	3,07
	62	GG	3F	8M45S62	2012	50	114,59	112,99	119	-	-	72	32	40	4,88
48	12	GG	2F	8M48S12	2012	50	122,23	120,63	135	104	-	20	32	-	2,16
	21	GG	2F	8M48S21	2012	50	122,23	120,63	135	104	-	30	32	-	2,24
	36	GG	3F	8M48S36	2012	50	122,23	120,63	135	-	-	45	32	13	3,30
	62	GG	3F	8M48S62	2517	60	122,23	120,63	135	-	-	72	45	27	5,52

\* Max. Bohrung mit reduzierter Nothöhe montiert

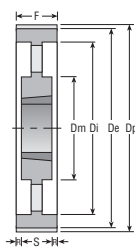
# FÜR TAPER BUCHSEN 8M POLY CHAIN® GT®



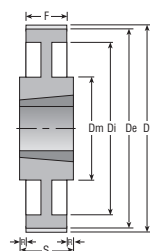
Figur 7



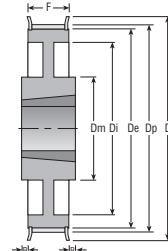
Figur 7F



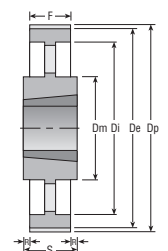
Figur 8



Figur 9



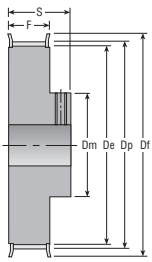
Figur 9F



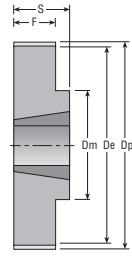
Figur 10

Z	Riemenbr.	Mat.	Fig.	Best. Nr.	Bush	Max. bohrung	Dp	De	Df	Dm	Di	F	S	R	Gewicht
50	12	GG	2F	8M50S12	2012	50	127,32	125,72	135	104	-	20	32	-	2,16
	21	GG	2F	8M50S21	2012	50	127,32	125,72	135	104	-	30	32	-	2,42
	36	GG	3F	8M50S36	2012	50	127,32	125,72	135	-	-	45	32	13	3,58
	62	GG	3F	8M50S62	2517	60	127,32	125,72	135	-	-	72	45	27	6,03
56	12	GG	2F	8M56S12	2012	50	142,60	141,00	151	104	-	20	32	-	2,83
	21	GG	2F	8M56S21	2012	50	142,60	141,00	151	111	-	30	32	-	3,20
	36	GG	3F	8M56S36	2517	60	142,60	141,00	151	-	-	45	45	0	4,48
	62	GG	6F	8M56S62	2517	60	142,60	141,00	151	-	111	72	45	13,5	5,43
60	12	GG	2F	8M60S12	2012	50	152,79	151,19	159	111	-	20	32	-	3,24
	21	GG	2F	8M60S21	2517	60	152,79	151,19	159	124	-	30	45	-	4,66
	36	GG	3F	8M60S36	2517	60	152,79	151,19	159	-	-	45	45	0	5,30
	62	GG	6F	8M60S62	2517	60	152,79	151,19	159	-	121	72	45	13,5	6,33
64	12	GG	2F	8M64S12	2012	50	162,97	161,37	168	111	-	20	32	-	3,51
	21	GG	2F	8M64S21	2517	60	162,97	161,37	168	124	-	30	45	-	5,28
	36	GG	3F	8M64S36	2517	60	162,97	161,37	168	-	-	45	45	0	6,19
	62	GG	6F	8M64S62	2517	60	162,97	161,37	168	-	131	72	45	13,5	7,11
75	12	GG	2	8M75S12	2012	50	190,99	189,39	-	111	-	20	32	-	4,57
	21	GG	2	8M75S21	2517	60	190,99	189,39	-	124	-	30	45	-	6,77
	36	GG	2	8M75S36	3020	75	190,99	189,39	-	150	-	45	51	-	8,72
	62	GG	6	8M75S62	3020	75	190,99	189,39	-	-	159	72	51	10,5	9,99
80	12	GG	2	8M80S12	2012	50	203,72	202,12	-	111	-	20	32	-	5,13
	21	GG	2	8M80S21	2517	60	203,72	202,12	-	124	-	30	45	-	7,61
	36	GG	2	8M80S36	3020	75	203,72	202,12	-	150	-	45	51	-	9,96
	62	GG	6	8M80S62	3020	45	203,72	202,12	-	-	172	72	51	10,5	11,44
90	12	GG	2	8M90S12	2012	50	229,18	227,58	-	111	-	20	-	-	6,37
	21	GG	9	8M90S21	2517	60	229,18	227,58	-	124	198	30	45	7,5	8,57
	36	GG	9	8M90S36	3020	75	229,18	227,58	-	150	197	45	51	3	10,41
	62	GG	6	8M90S62	3020	75	229,18	227,58	-	-	197	72	51	10,5	14,94
112	21	GG	9	8M112S21	2517	60	285,21	283,61	-	124	253	30	45	7,5	12,50
	36	GG	9	8M112S36	3020	75	285,21	283,61	-	150	253	45	51	3	14,01
	62	GG	7	8M112S62	3020	75	285,21	283,61	-	150	253	72	51	10,5	14,94
140	21	GG	10	8M140S21	3020	75	356,51	354,91	-	150	324	30	51	10,5	12,79
	36	GG	10	8M140S36	3020	75	356,51	354,91	-	150	324	45	51	3	11,98
	62	GG	7	8M140S62	3525	100	356,51	354,91	-	198	324	72	65	3,5	24,77
168	36	GG	10	8M168S36	3525	100	427,81	426,21	-	198	396	45	65	10	23,91
	62	GG	8	8M168S62	3525	100	427,81	426,21	-	198	396	72	65	3,5	28,39
192	36	GG	10	8M192S36	3525	100	488,92	487,32	-	198	457	45	65	10	26,53
	62	GG	8	8M192S62	3525	100	488,92	487,32	-	198	457	72	65	3,5	32,18

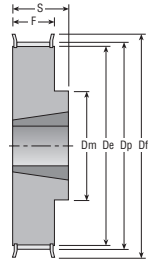
# I4M POLY CHAIN® GT® FÜR TAPER BUCHSEN



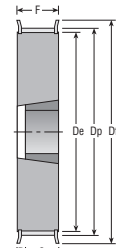
Figur 1F



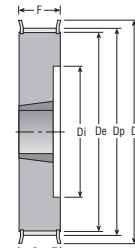
Figur 2



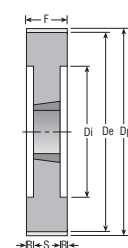
Figur 2F



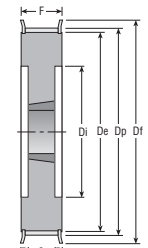
Figur 3F



Figur 5F



Figur 6

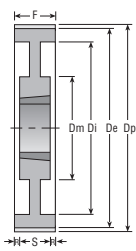


Figur 6F

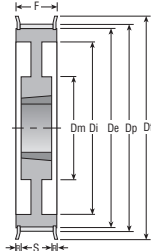
Z	Riemenbr.	Mat.	Fig.	Best. Nr.	Bush	Max. bohrung	Dp	De	Df	Dm	Di	F	S	R	Gewicht
28	20	GG	3F	I4M28S20	2012	50	124,78	121,98	141	-	-	33	32	1	2,46
	37	GG	5F	I4M28S37	2012	50	124,78	121,98	141	-	88	51	32	19	2,97
30	20	GG	3F	I4M30S20	2012	50	133,69	130,89	141	-	-	33	32	1	2,85
	37	GG	6F	I4M30S27	2517	60	133,69	130,89	141	-	98	51	45	3	3,81
32	20	GG	3F	I4M32S20	2012	50	142,60	139,80	155	-	-	33	32	1	3,26
	27	GG	6F	I4M32S37	2517	60	142,60	139,80	155	-	100	51	45	3	4,53
34	20	GG	2F	I4M34S20	2517	60	151,52	148,72	162	117	-	33	45	-	4,35
	37	GG	6F	I4M34S37	2517	60	151,52	148,72	162	-	109	51	45	3	5,06
	68	GG	1F	I4M34S68	PB40	100	151,52	148,72	162	134	-	84	104	-	6,25
36	20	GG	2F	I4M36S20	2517	60	160,43	157,53	168	117	-	33	45	-	5,05
	37	GG	5F	I4M36S37	2517	60	160,43	157,53	168	-	117	51	45	6	5,92
	68	GG	1F	I4M36S68	PB40	110*	160,43	157,53	168	134	-	84	104	-	6,68
	90	GG	1F	I4M36S90	PB50	110	160,43	157,53	168	131	-	106	136	-	8,18
38	20	GG	2F	I4M38S20	2517	60	169,34	166,54	183	117	-	33	45	-	5,39
	37	GG	5F	I4M38S37	2517	60	169,34	166,54	183	-	126	51	45	6	6,51
	68	GG	1F	I4M38S68	PB40	115*	169,34	166,54	183	141	-	84	104	-	7,46
	90	GG	1F	I4M38S90	PB50	115	169,34	166,54	183	147	-	106	136	-	9,73
	125	GG	1F	I4M38S125	PB50	115	169,34	166,54	183	147	-	141	161	-	11,74
40	20	GG	2F	I4M40S20	2517	60	178,25	175,45	197	117	-	33	45	-	5,97
	37	GG	5F	I4M40S37	2517	60	178,25	175,45	197	-	135	51	45	6	7,31
	68	GG	1F	I4M40S68	PB40	125*	178,25	175,45	197	156	-	84	104	-	7,81
	90	GG	1F	I4M40S90	PB50	125	178,25	175,45	197	156	-	106	136	-	10,29
	125	GG	1F	I4M40S125	PB50	125	178,25	175,45	197	156	-	141	161	-	12,23
44	20	GG	2F	I4M44S20	3020	75	196,08	193,28	211	144	-	33	51	-	8,03
	37	GG	3F	I4M44S37	3020	75	196,08	193,28	211	-	-	51	51	-	9,44
	68	GG	6F	I4M44S68	3020	75	196,08	193,28	211	-	153	84	51	16,5	11,54
	90	GG	1F	I4M44S90	PB50	140	196,08	193,28	211	169	-	106	136	-	11,92
	125	GG	1F	I4M44S125	PB50	140	196,08	193,28	211	170	-	141	161	-	14,46
48	20	GG	2F	I4M48S20	3020	75	213,90	211,11	226	144	-	33	51	-	9,48
	37	GG	3F	I4M48S37	3020	75	213,90	211,11	226	-	-	51	51	-	11,44
	68	GG	5F	I4M48S68	3020	75	213,90	211,11	226	-	171	84	51	33	13,74
	90	GG	6F	I4M48S90	3525	100	213,90	211,11	226	-	171	106	66	20	16,76
	125	GG	1F	I4M48S125	PB50	160	213,90	211,11	226	185	-	141	161	-	14,70
50	20	GG	2F	I4M50S20	3020	75	222,82	220,02	239	144	-	33	51	-	10,13
	37	GG	3F	I4M50S37	3020	75	222,82	220,02	239	-	-	51	51	-	12,62
	68	GG	6F	I4M50S68	3525	100	222,82	220,02	239	-	180	84	65	9,5	16,63
	90	GG	6F	I4M50S68	3525	100	222,82	220,02	239	-	180	106	66	20	18,38
	125	GG	6F	I4M50S125	3525	100	222,82	220,02	239	-	180	141	65	38	20,93
56	20	GG	9F	I4M56S20	3020	75	249,55	246,76	267	144	207	33	51	9	10,81
	37	GG	7F	I4M56S37	3020	75	249,55	246,76	267	144	207	51	51	0	12,70
	68	GG	6F	I4M56S68	3525	100	249,55	246,76	267	-	207	84	65	9,5	21,15
	90	GG	6F	I4M56S90	3525	100	249,55	246,76	267	-	207	106	66	20	23,46
	125	GG	6F	I4M56S125	3525	100	249,55	246,76	267	-	207	141	65	38	25,91

\* Max. Bohrung mit reduzierter Nothöhe montiert

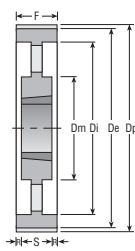
# FÜR TAPER BUCHSEN 14M POLY CHAIN® GT®



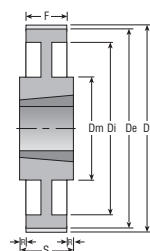
Figur 7



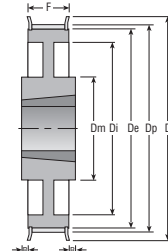
Figur 7F



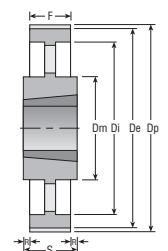
Figur 8



Figur 9



Figur 9F



Figur 10

Z	Riemenbr.	Mat.	Fig.	Best. Nr.	Bush	Max. bohrung	Dp	De	Df	Dm	Di	F	S	R	Gewicht
60	20	GG	9	14M60S20	3020	75	267,38	264,58	-	159	224	33	51	9	12,59
	37	GG	7	14M60S37	3020	75	267,38	264,58	-	159	224	51	51	0	14,23
	68	GG	6	14M60S68	3525	100	267,38	264,58	-	-	224	84	65	9,5	24,28
	90	GG	6	14M60S90	3525	100	267,38	264,58	-	-	224	106	66	20	26,53
	125	GG	6	14M60S125	4030	115	267,38	264,58	-	-	224	141	76	32,5	30,92
64	20	GG	9	14M64S20	3020	75	285,21	282,41	-	159	242	33	51	9	13,84
	37	GG	7	14M64S37	3020	75	285,21	282,41	-	159	242	51	51	0	15,58
	68	GG	6	14M64S68	3525	100	285,21	282,41	-	-	242	84	65	9,5	27,86
	90	GG	6	14M64S90	3525	100	285,21	282,41	-	-	242	106	66	20	30,30
	125	GG	6	14M64S125	4030	115	285,21	282,41	-	-	242	141	76	32,5	35,34
72	20	GG	9	14M72S20	3020	75	320,86	318,06	-	159	278	33	51	9	15,51
	37	GG	7	14M72S37	3020	75	320,86	318,06	-	159	278	51	51	0	17,24
	68	GG	7	14M72S68	3525	100	320,86	318,06	-	178	278	84	65	9,5	25,74
	90	GG	7	14M72S90	3525	100	320,86	318,06	-	178	278	106	66	20	26,36
	125	GG	7	14M72S125	4030	115	320,86	318,06	-	215	278	141	76	32,5	37,71
80	20	GG	9	14M80S20	3020	75	356,51	353,71	-	159	314	33	51	9	18,13
	37	GG	7	14M80S37	3020	75	356,51	353,71	-	159	314	51	51	0	20,32
	68	GG	7	14M80S68	3525	100	356,51	353,71	-	178	314	84	65	9,5	29,86
	90	GG	7	14M80S90	4030	115	356,51	353,71	-	215	314	106	76	15	35,61
	125	GG	7	14M80S125	4030	115	356,51	353,71	-	215	314	141	76	32,5	42,02
90	20	GG	10	14M90S20	3020	75	401,07	398,27	-	159	360	33	51	9	19,47
	37	GG	8	14M90S37	3020	75	401,07	398,27	-	159	360	51	51	0	29,85
	68	GG	8	14M90S68	3525	100	401,07	398,27	-	178	360	84	65	9,5	31,24
	90	GG	7	14M90S90	4030	115	401,07	398,27	-	215	360	106	76	15	41,90
	125	GG	7	14M90S125	4030	115	401,07	398,27	-	215	360	141	76	32,5	51,29
112	20	GG	10	14M112S20	3020	75	499,11	496,31	-	159	456	33	51	9	24,25
	37	GG	8	14M112S37	3020	75	499,11	496,31	-	159	456	51	51	0	27,43
	68	GG	8	14M112S68	3525	100	499,11	496,31	-	178	456	84	65	9,5	39,25
	90	GG	8	14MS11290	4535	125	499,11	496,31	-	215	456	106	90	8	70,89
	125	GG	8	14M112S125	4535	125	499,11	496,31	-	215	581	141	89	26	65,64
140	20	GG	10	14M140S20	3020	75	623,89	621,09	-	159	581	33	51	9	20,96
	37	GG	10	14M140S37	3525	100	623,89	621,09	-	206	581	51	65	7	33,55
	68	GG	8	14M140S68	3525	100	623,89	621,09	-	206	581	84	65	9,5	40,87
	90	GG	8	14M140S90	4535	125	623,89	621,09	-	215	581	106	90	8	74,56
	125	GG	8	14M140S125	4535	125	623,89	621,09	-	215	581	141	89	26	67,90
168	37	GG	10	14M168S37	3525	100	748,66	745,87	-	206	706	51	65	7	64,50
	68	GG	8	14M168S68	3525	100	748,66	745,87	-	206	706	84	65	9,5	73,30
	90	GG	8	14M168S90	5040	130*	748,66	745,87	-	267	708	106	102	2	109,24
	125	GG	8	14M168S125	5040	125	748,66	745,87	-	267	706	141	102	19,5	120,66
192	37	GG	10	14M192S37	4030	115	855,61	852,82	-	215	812	51	76	12,5	83,82
	68	GG	8	14M192S68	4030	115	855,61	852,82	-	215	812	84	76	4	94,21
	90	GG	8	14M192S90	5040	130*	855,61	852,82	-	267	812	106	102	2	126,05
	125	GG	8	14M192S125	5040	125	855,61	852,82	-	267	812	141	102	19,5	142,39